



SYMBOLS AND FINISHES LEGEND

SYMBOLS



= SHELF SAFELY LOCKED DURING TRANSPORTATION AND AT HOME.



= ANTI-TURNOVER LOCKING SYSTEM



= NORMS / PATENTS



= PHILLIPS / POZIDRIV



= NEWTON



= PART.NO



= HEXAGONAL SOCKET



= FRICTION



= PCS. PER PACKAGE



= BLADE SLOT



= AUTOMATIC



= CAPACITY LOADING



= COMBI SLOT



= DROP DOWN





= COUNTERSUNK HEAD



= STANDARD HINGE



= WOOD / GLASS THICKNESS



= PAN HEAD



= KIMANA HINGE



= HOLE DIAMETER



= FLANGE HEAD





= DIAMETER



= FLAT HEAD



= FLAP HINGE



= LENGTH



= TRILOBULAR SCREW



= WITH SPRING



= HEIGHT



= SELF-TAPPING SCREW



= WITHOUT SPRING



= RIGHT VERSION



= EURO THREAD



= REVERSED SPRING



= LEFT VERSION



= METRIC THREAD



= SETTING CODE



= PRE-INSERTED SCREW



= FOR ROUND TUBE



= PCS. PER PAD



= PRE-INSERTED SCREW AND SPREADING BUSH



= FOR OVAL TUBE



= CUT ON REQUEST

= SELF ADHESIVE



= WITH BUFFER



= WITH MAGNET

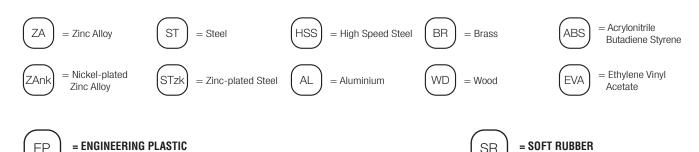


= WITH FLANGE

NOTE: Printing errors and omissions may exist despite our best efforts to ensure accurancy. We reserve the right to alter specifications without notice.

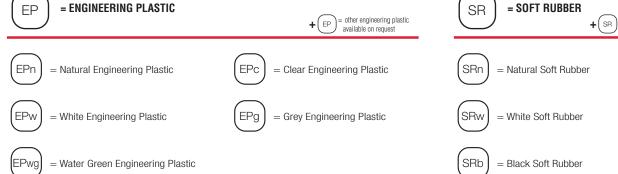
MATERIALS

FINISHES



= other soft rubber available on request

ON REQUEST





PART. NO	FINISHES	PART. NO	FINISHES	PART. NO	FINISHES
AA	Natural	JB	Bright Aluminium	RO	Red
AB	White	JC	Aluminium - Chrome	UZ	T -Met
AC	Opal White	JD	Matt Aluminium	WA	Bronzed
AE	White 9010	JE	Satin-finished Aluminium	WI	Burnished
AK	Champagne	JF	Aluminium - Brass	XD	Satin-finished Steel
AL	lvory	JG	Aluminium 5	YA	Nickel-plated
EA	Black	JL	Aluminium PE 11	YB	Bright Nickel-plated
EB	Glossy Black	JM	Aluminium RAL 9006	YC	Matt Nickel-plated
EC	Matt Black	KA	Chrome	YD	Satin-finished Nickel-plate
EE	Anthracite	KB	Bright Chrome	YQ	Black Nickel
FU	Gunmetal	KC	Matt Chrome	ZA	Zinc alloy
GR	Raw	MA	Brown	ZN	Zinc-plated
НА	Brass-Plated	MB	Light Brown 1	ZQ	Bright Gold
HH	Tropicalized	NN	Metallic Beige	ZY	Titanum
HL	Raw Brass	NO	Beige	ZZ	Clear
HX	Graphite	OA	Oak	00	Insignificant finish
IA	Grey	OZ	Ash		
IB	Metallic Grey	PA	Light Ash		
IF	Middle Grey	PZ	Beech		
IJ	Light Grey	QB	Walnut		



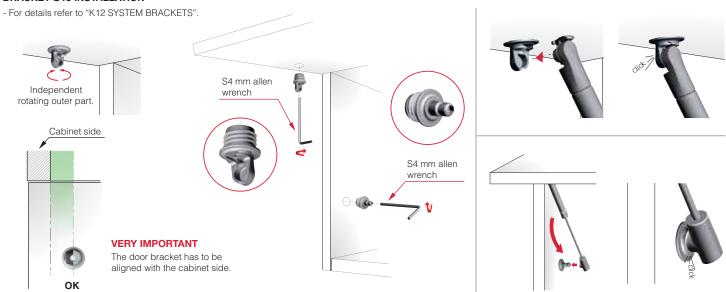
K12 SYSTEM LIFT UP







BRACKET Ø15 INSTALLATION



SCREW FIXING BRACKETS INSTALLATION

- For details refer to "K12 SYSTEM BRACKETS".

















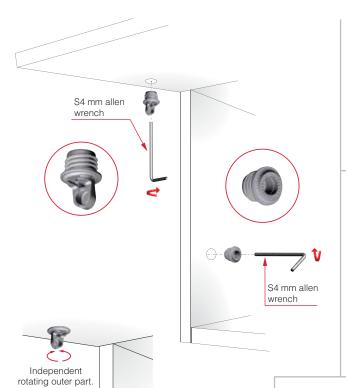
K12 SYSTEM ADJ LIFT UP





INSTALLATION

- For details refer to "K12 SYSTEM ADJ BRACKETS".





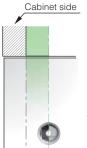


LOCKING: Rotate the plastic knob.









VERY IMPORTANT

The door bracket has to be aligned with the cabinet side.

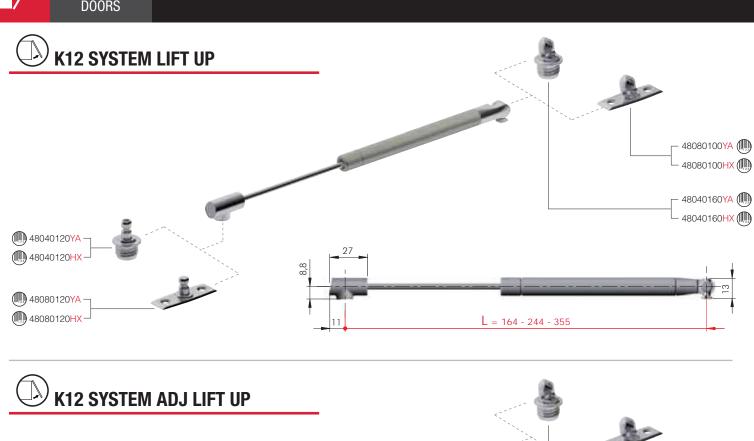


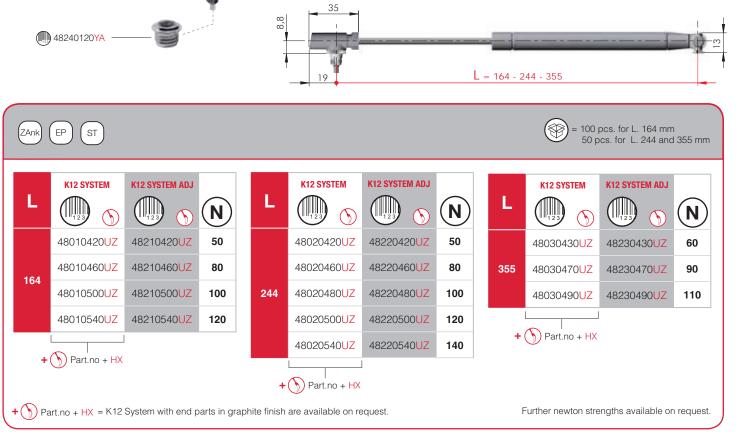




48080100YA (M)

48040160YA (M)



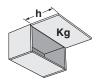








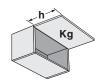
Number of stays chart - L 164 mm



Rev. 02

		Door weight (Kg)														
h		1,5		2,5		3,5	4	4,5		5,5		6,5		7,5		8,5
200 - 224	:	2x50N		2x8	30N	2	2x100ľ	V	2x1	20N	3x1	20N	4x1	00N	4x1	20N
225 - 274		2x50N		2x8	30N	2	2x100ľ	N	2x1	20N	3x1	20N	4x1	00N	4x1	20N
275 - 300	2x5	50N	2x8	30N	2x1	00N	2x1	20N	3x1	00N	3x1	20N	4x1	00N	4x1	20N

Number of stays chart - L 244 mm

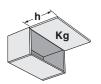


Rev. 02

		Door weight (Kg)																								
h	1	1,5	2	2,5	3	3,5	4	4,5	5	5,5	6	6,5	7	7,5		8,5		9,5	10	10,5	11	11,5	12	12,5	13	13,5
290 - 324	1x 50N	1x8	30N	2x5	50N				2x80N				2x1	00N	2	2x120l	٧	2	2x140l	N	2	×160N	*	2:	<180N	l*
325 - 374	1x 50N	1x 80N	2x5	50N			2x8	30N			2x1	00N	2	2x1201	٧	2x1	40N	2	x160N	1*			2x18	80N*		
375 - 424	1x 50N	1x 80N	2x5	50N		2x8	80N		2x1	00N	2	2x120N	١	2x1	40N	2x16	60N*				2x18	30N*				3x 140N
425 - 474	1x 50N		2x50N	I		2x8	80N		2x1	OON	2	2x120N	١	2x1	40N	2x16	60N*		2	x180N	*		3)	x160N	*	3x* 180N
475 - 500	1x 50N	2x5	50N	2	2x80N	1	2	2×100ľ	٧	2	x120ľ	7	2x1	40N	2x16	60N*	2	×180N	۸*		3	×160N	*		3) 18	* 0N

^{*} Strenghts available on request.

Number of stays chart - L 355 mm



Rev. 02

h											Doo	r we	ight (Kg)											
h	1 1,5	2	2,5	3	3,5	4	4,5	5	5,5	6	6,5	7	7,5	8	8,5	9	9,5	10	10,5	11	11,5	12	12,5	13	13,5
390 - 424	1x60N	I	1x9	NOO			2x60N				2	2x90N	ı			2	2x110l	N				3x9	90N		
425 - 474	1x60N	1x9	90N		2	2x60N	1			2x9	90N			2x1	10N				3x9	90N			3	3x110	N
475 - 524	1x60N	1x9	90N		2x6	60N			2x9	90N			2x11	0N				3x!	90N			3x1	10N	4x!	90N
525 - 574	1x60N	1x9	90N	2x6	0N		2x9	0N		2	2x110N	١		3x9	90N			3x1	10N			4x9	90N		4x 110N
575 - 600	1x90N	2x6	60N	2	2x90N		2	x110ľ	V			3x9	90N				3x1	10N			4x9	10N		4x1	10N

These are experimental results to be checked by the customer. Our Technical Department is at your disposal to test further cases out of this chart.





LIFT UP DRILLING PLANS WITH STANDARD HINGES - OPENING WITH HANDLE



Bracket not available for K12 SYSTEM ADJ





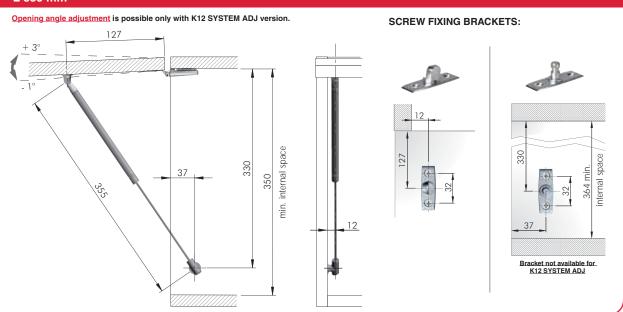






L 244 mm

L 355 mm



The dimensions of the above drilling plans refer to carcases which use standard sprung or unsprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.









OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS





LIFT UP DRILLING PLANS WITH STANDARD HINGES - PUSH TO OPEN





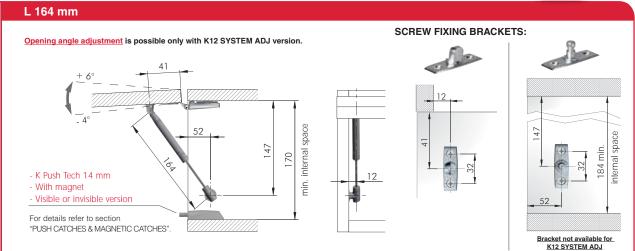




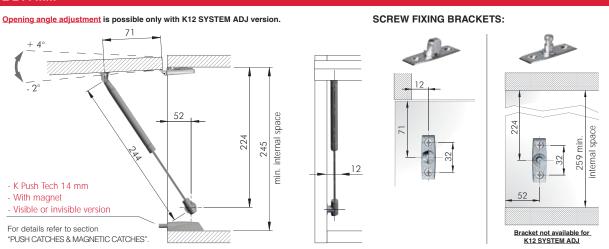




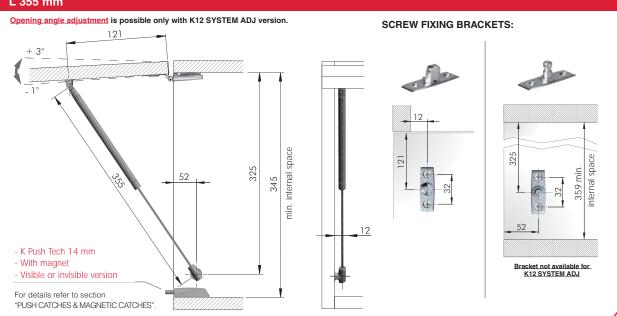




L 244 mm



L 355 mm



The dimensions of the above drilling plan refer to carcases which use standard sprung or unsprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.







Please note that utilization with standard sprung hinges and K Push Tech with buffer is also possible. In such case, after the door is initially released by K Push Tech, a manual opening approx. 7cm is required (in order to win the spring resistance). Consequently, the door will automatically open to the fullest. For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".



K12 SYSTEM DROP DOWN

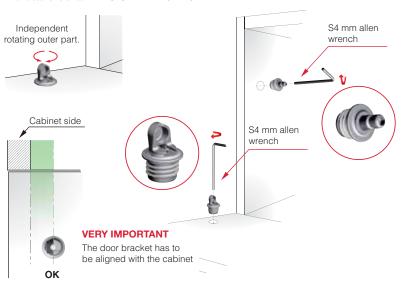






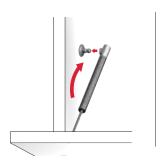
BRACKET Ø15 INSTALLATION

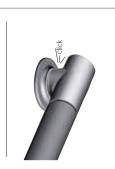
- For details refer to "K12 SYSTEM BRACKETS".





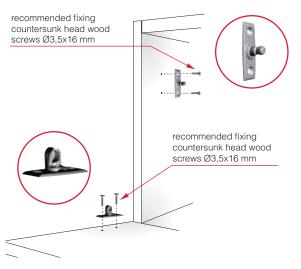






SCREW FIXING BRACKETS INSTALLATION

- For details refer to "K12 SYSTEM BRACKETS".

















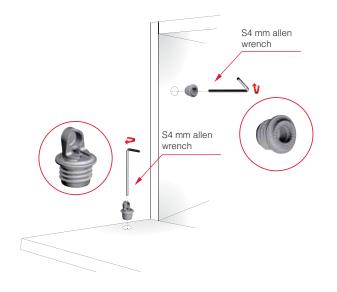
K12 SYSTEM ADJ DROP DOWN





BRACKET Ø15 INSTALLATION

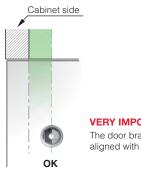
- For details refer to "K12 SYSTEM ADJ BRACKETS".





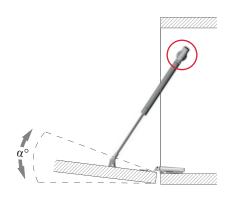




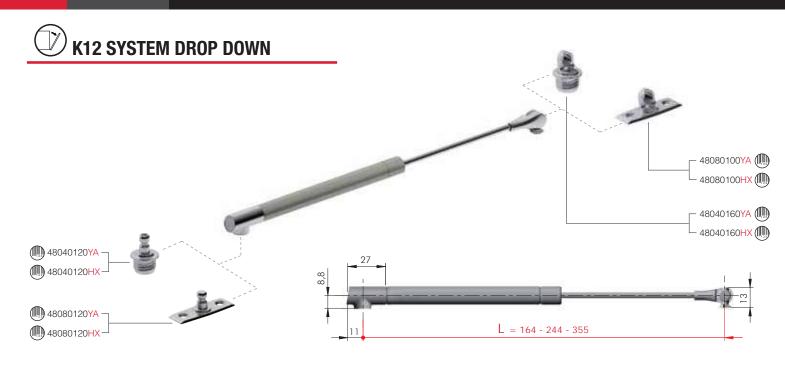


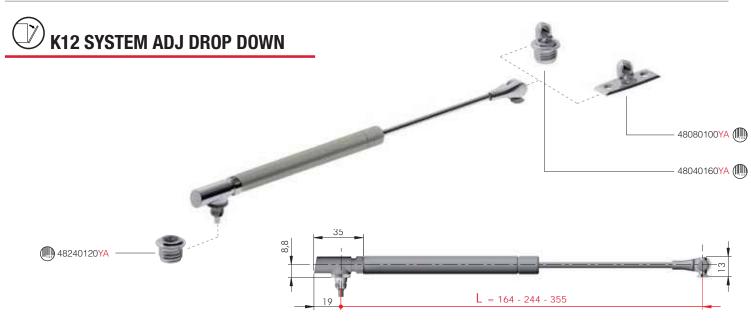


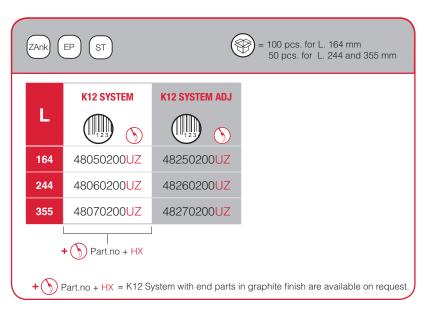








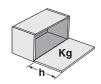








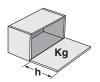
Number of stays chart - L 164 mm



Rev. 02

h			Door weight (Kg)								
n	1		3	4	5	6					
200 - 224	1 x	K12	2 x K12								
225 - 274	1 x	K12			3 x K12						
275 - 300	1 x	K12	2 x	K12	3 x K12						

Number of stays chart - L 244 mm



Rev. 02

h		Door weight (Kg)											
h	1		3	4	5	6		8	9	10	11	12	13
290 - 324		1 x K12				2 x K12				3 x	K12		4 x K12
325 - 374	1 x	K12			2 x K12				3 x	K12		4 x	K12
375 - 424	1 x	K12		2 x K12			3 x	K12			4 x	K12	
425 - 474	1 x	K12	2 x	K12		3 x K12			4 x	K12			-
475 - 500	1 x	K12	2 x	K12	3 x	K12		4 x K12				-	

Number of stays chart - L 355 mm



Rev. 02

h	Door weight (Kg)												
"		2	3	4	5	6		8	9	10	11	12	13
390 - 424		-			1 x K12						3 x K12		
425 - 474		-			1 x K12				2 x K12		3 x	K12	
475 - 524		-		1 x K12				2 x K12 3					
525 - 574	-		1 x K12			2 x K12			K12				
575 - 600		1 x K12			2 x K12			3 x K12					

These are experimental results to be checked by the customer. In accordance with the actual European regulation, we suggest to use at least two stays for each door. Our technical department is at your disposal to test further cases out of this chart.





DROP DOWN DRILLING PLANS WITH KIMANA HINGE











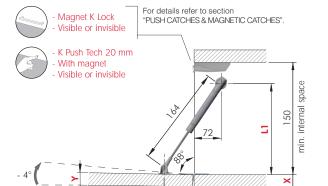


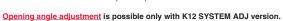






L 164 mm



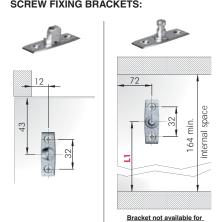


Overcrossing 90° door opening angle, it negatively effects the Kimana hinges.

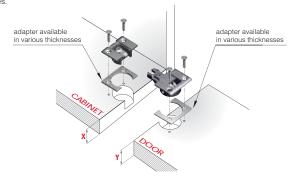
Cabinet (X)		Door (Y)		L1
16 mm	4 mm	16 mm	2 mm	129
16 mm	4 mm	19 mm	-	131
18 mm	2 mm	18 mm	-	129
19 mm	-	16 mm	2 mm	125
19 mm	-	19 mm	-	127
20 mm	-	20 mm	-	127

For Kimana and adapter details refer to section "HINGES"

SCREW FIXING BRACKETS:

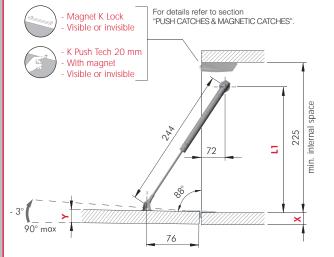


Bracket not available for K12 SYSTEM ADJ

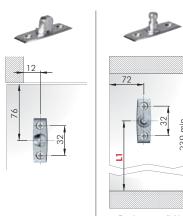


L 244 mm

max





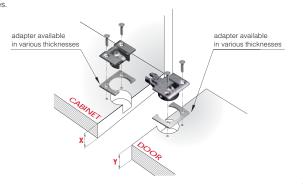


Opening angle adjustment is possible only with K12 SYSTEM ADJ version.

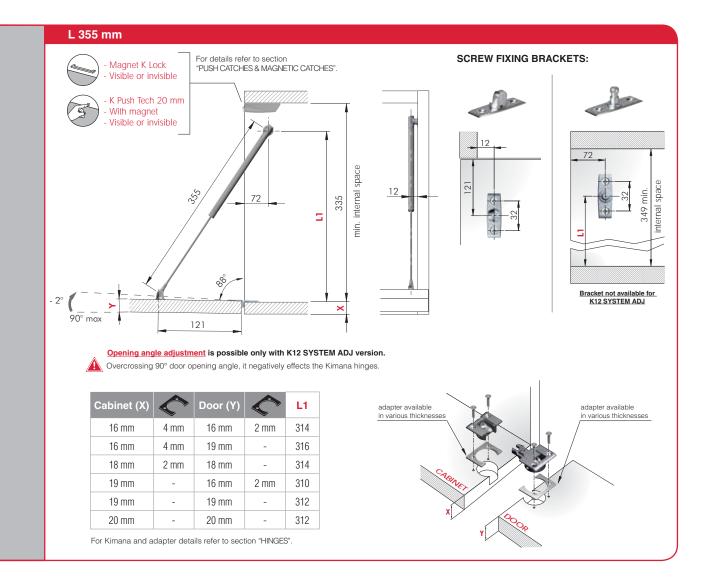
Overcrossing 90° door opening angle, it negatively effects the Kimana hinges.

Cabinet (X)		Door (Y)		L1
16 mm	4 mm	16 mm	2 mm	208
16 mm	4 mm	19 mm	-	210
18 mm	2 mm	18 mm	-	208
19 mm	-	16 mm	2 mm	204
19 mm	-	19 mm	-	206
20 mm	-	20 mm	-	206

For Kimana and adapter details refer to section "HINGES".









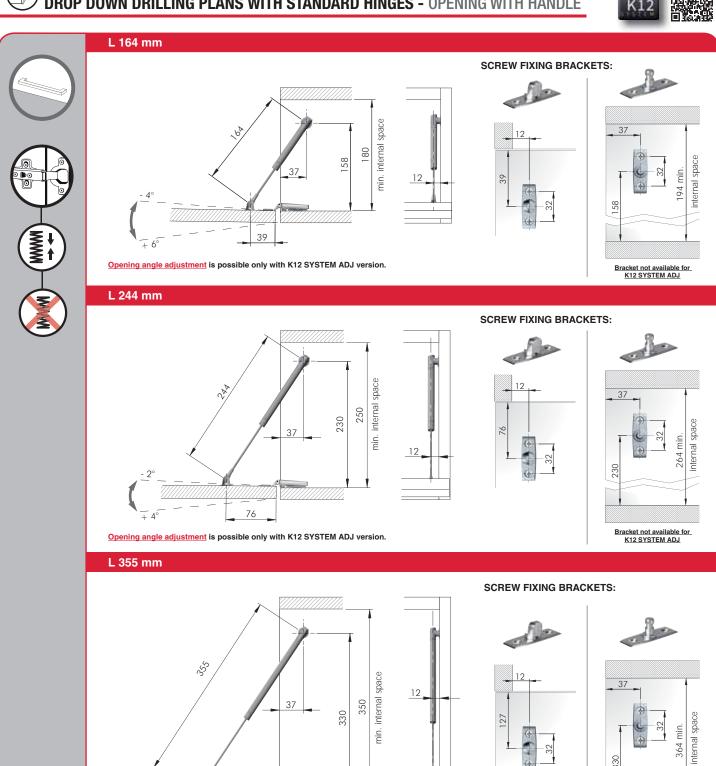


DROP DOWN DRILLING PLANS WITH STANDARD HINGES - OPENING WITH HANDLE



Bracket not available for K12 SYSTEM ADJ





The dimensions of the drilling plans refer to carcases which use standard sprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.

127

Opening angle adjustment is possible only with K12 SYSTEM ADJ version.









OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS





DROP DOWN DRILLING PLANS WITH STANDARD HINGES - PUSH TO OPEN



K12 SYSTEM

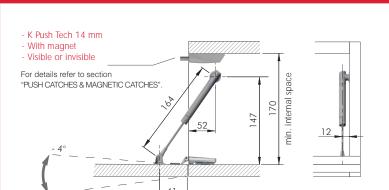




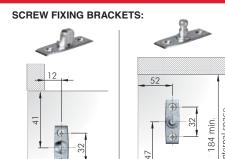












Bracket not available for K12 SYSTEM ADJ

L 244 mm

L 164 mm

- K Push Tech 14 mm

With magnetVisible or invisible

For details refer to section
"PUSH CATCHES & MAGNETIC CATCHES".

52

52

7

52

7

52

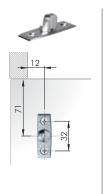
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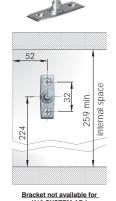
7

12

Opening angle adjustment is possible only with K12 SYSTEM ADJ version.

SCREW FIXING BRACKETS:

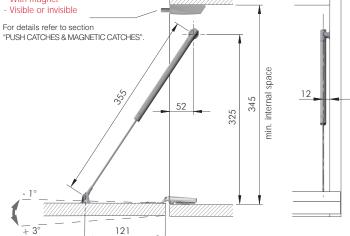




L 355 mm

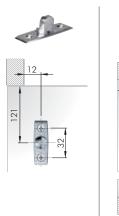
- K Push Tech 14 mm

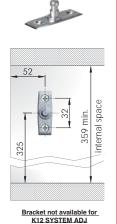
- With magnet



Opening angle adjustment is possible only with K12 SYSTEM ADJ version.

SCREW FIXING BRACKETS:





The dimensions of the drilling plan refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that min and max opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.









DROP DOWN DRILLING PLANS WITH FLAP HINGE



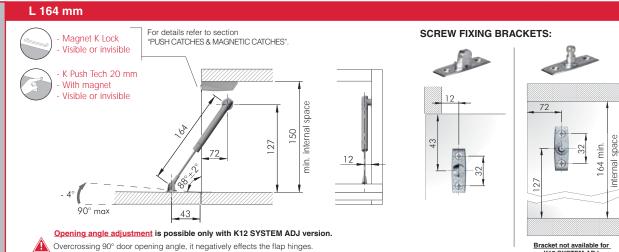








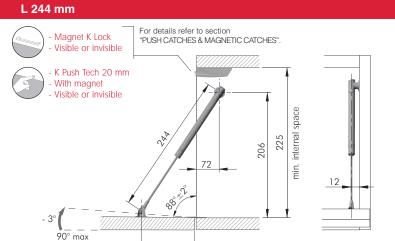






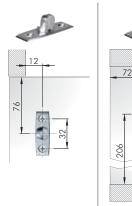


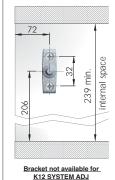




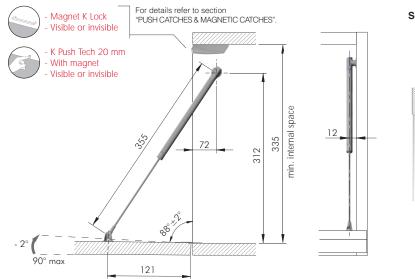
Opening angle adjustment is possible only with K12 SYSTEM ADJ version. Overcrossing 90° door opening angle, it negatively effects the flap hinges.

SCREW FIXING BRACKETS:

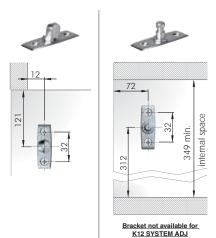




L 355 mm



SCREW FIXING BRACKETS:



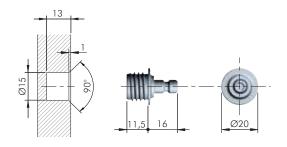
Opening angle adjustment is possible only with K12 SYSTEM ADJ version. Overcrossing 90° door opening angle, it negatively effects the flap hinges.

The dimensions of the drilling plan refer to carcases which use flap hinges.

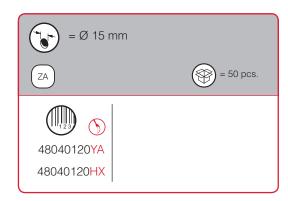


DRILLING PLANS FOR BRACKETS

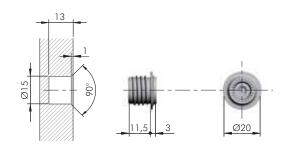
SIDE BRACKET Ø15 - K12 SYSTEM



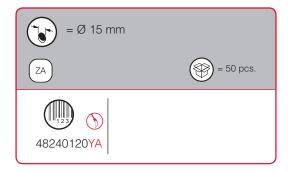




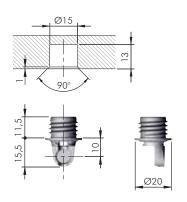
SIDE BRACKET Ø15 - K12 SYSTEM ADJ



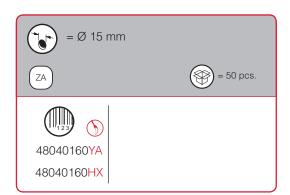




DOOR BRACKET Ø15

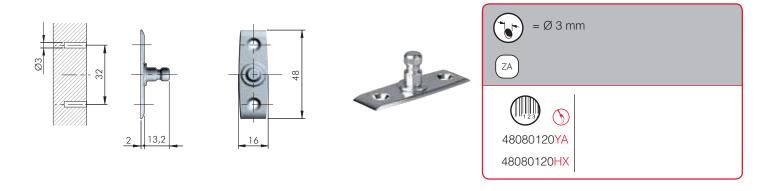




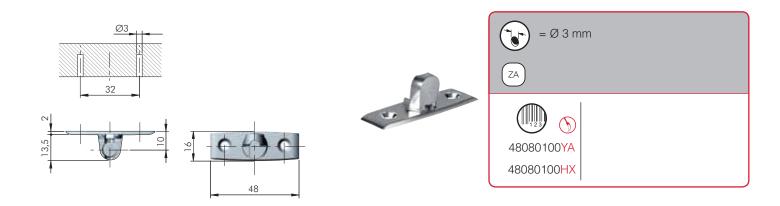




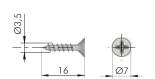
SCREW FIXING SIDE BRACKET (Not for K12 SYSTEM ADJ)



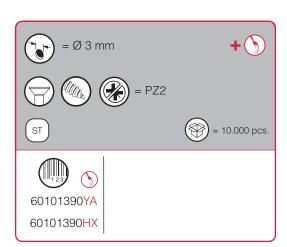
SCREW FIXING DOOR BRACKET



SCREW FIXING BRACKETS ACCESSORY





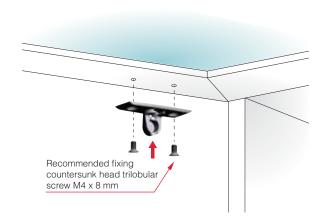




ADAPTERS FOR ALUMINIUM FRAME DOOR

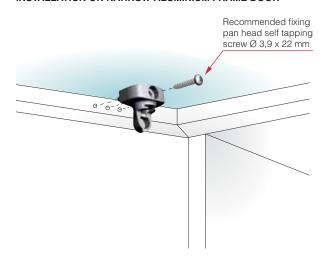


INSTALLATION ON WIDER ALUMINIUM FRAME DOOR

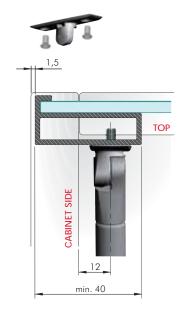


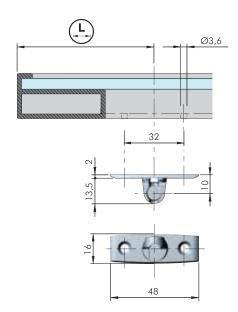


INSTALLATION ON NARROW ALUMINIUM FRAME DOOR

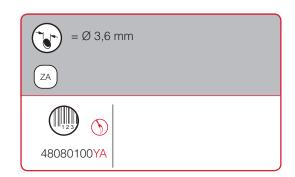


WIDER ALUMINIUM FRAME DOOR (40 mm min.)



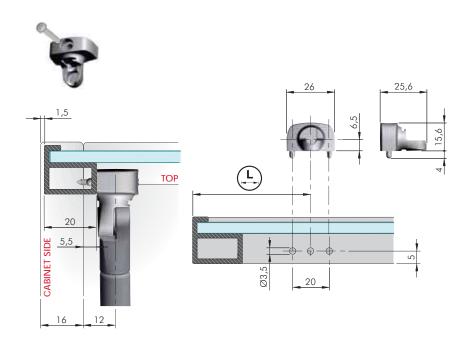




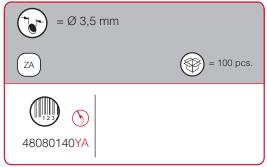




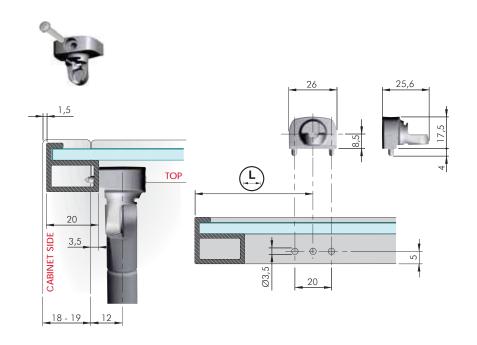
NARROW ALUMINIUM FRAME DOOR (20 mm) WITH SIDE PANEL THICKNESS 16 mm



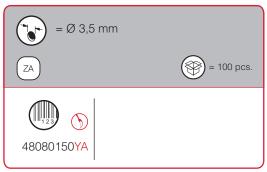




NARROW ALUMINIUM FRAME DOOR (20 mm) WITH SIDE PANEL THICKNESS 18 mm















K12 System & K12 System ADJ	L
164	39
244	76
355	127









K12 System & K12 System ADJ	L
164	41
244	71
355	121











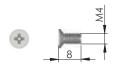
K12 System & K12 System ADJ	L
164	43
244	76
355	121



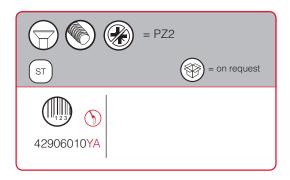


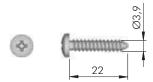


ALUMINIUM ADAPTERS FIXING ACCESSORIES

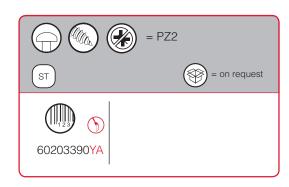


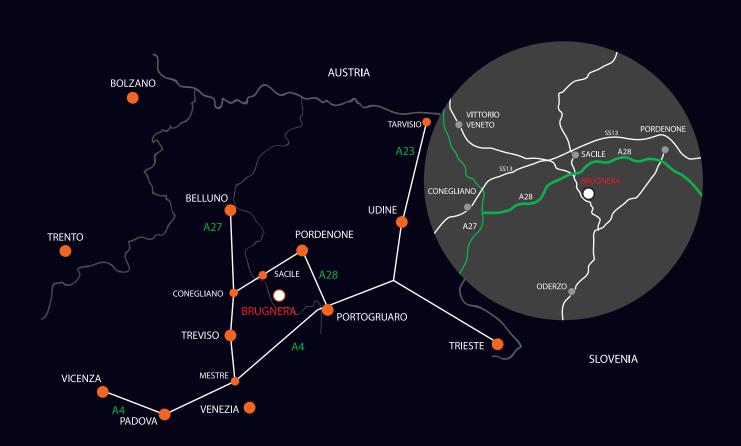














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